

# Flexible GMP manufacturing capacity





## Versatile capacity

Almac Pharma Services understands the increasing demands you are experiencing from your global patient population. In addition to supporting your development and manufacturing outsourcing needs, our world-class facilities offer a readily available, pre-qualified, fully customisable GMP environment to suit your individual clinical and small scale commercial needs.

### Build or buy challenge

Flexibility, cost and time must be kept top of mind when evaluating 'build or buy' technology options. This key decision could impact whether your products are released on time, and whether you are able to effectively and immediately respond to changes throughout your product development programme.

Throughout our world-class, MHRA, HPRA and FDA approved facilities in Europe and the US, Almac offers dedicated, flexible, qualified GMP floor space to suit your individual requirements for tailored product development, manufacturing and packaging of all dosage forms including oral and sterile drug product.

### Flexible solution

This customisable space can be used to suit your own requirements enabling you the option to place custom and/or dedicated manufacturing equipment at any of our state-of-the-art facilities.

You can also contract our highly qualified scientific and/or operational staff to manage the entire operation over the commercial life of your drug product.

### Expertise

With over 50 years' experience, Almac possesses a wealth of technical expertise to support the delivery of your complex, time sensitive capital projects. Operations are therefore guaranteed to be performed under Almac's existing robust and thorough quality system.

Our dedicated engineering and scientific experts can also support the design, installation, qualification, technology transfer and commercialisation of your product to ensure on time delivery of project milestones.

This operating model allows you to perform your own processes and focus on your core manufacturing activities in a flexible facility that enables you to move rapidly and cost effectively through your drug development program.

### Capabilities

- 1,500m<sup>2</sup> customisable GMP floor space
- Scalable GMP modules offer sizes from 22m<sup>2</sup> to 300m<sup>2</sup>
- Suitable for development, GMP manufacture, drug product manufacture and/or kit assembly
- Fully flexible processing capabilities of a majority of all dosage forms including oral or sterile drug product
- Module classification: Class 10,000 / 100,000
- Power, compressed air, purified water, RH control, and custom services added upon request

